

Required Tools...

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|---------------------|---------------------------------|
| 1) Electric drill | 4) Transfer punch (best fit) |
| 2) 13/64" drill bit | 5) 3/8" wrench |
| 3) 3/8" drill bit | 6) #2 Phillips-head screwdriver |

Required Hardware (included)...

- 1) 10-24 x 1 1/2" Flat head machine screw (qty. - 3)



- 2) 10-24 Elastic stop nut (qty. - 3)



- 3) #10 Flat washer (qty. - 3)

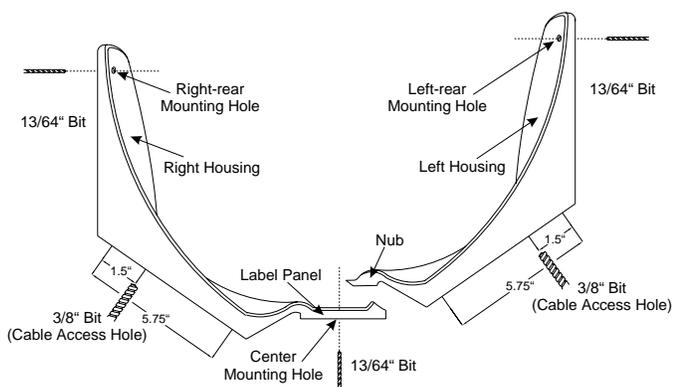


- 4) Self-adhesive label (qty. - 1)

- 5) Left light housing (qty. - 1)



- 6) Right light housing (qty. - 1)



Mounting The Light Housings...

1. Locate the recessed area of the fairing, directly below the headlight.
2. Position the RIGHT light housing in this area. This light housing is correctly positioned when the label panel is centered directly below the headlight.
3. With the housing in it's proper mounting position, insert the transfer punch into the center mounting hole located in the middle of the label panel. Carefully mark the center mounting hole drilling area.
4. Remove the headlight and the headlight bucket so that the backside of the drilling area can be accessed. Reach into the fairing and move any and all wires that might be damaged by the drilling process.
5. Using the 13/64" drill bit, carefully drill through the fairing at the location marked with the transfer punch.

The outer surfaces of this product may be cleaned with mild soap and water. Use of any other chemicals may void product warranty. Do not use a pressure washer.



6. Return the housing to it's mounting location and insert the supplied machine screw through the center mounting hole in the label panel. While holding the housing and screw in position, reach into the fairing and place a flat washer and stop nut onto the screw. ***Gently*** tighten this nut until the housing is snug.

WARNING! The fairing material can easily be damaged by excessive stress exerted upon the fiberglass fairing material. Tightening the nuts used in mounting these fairing light housings beyond an appropriate level will crack or fracture the fairing! DO NOT OVER-TIGHTEN!

7. Locate the right-rear mounting hole on the housing. Insert the transfer punch into this mounting hole and carefully mark the right-rear mounting hole drilling area. Reach into the fairing and move any and all wires that might be damaged by the drilling process.
8. Remove the housing and carefully drill (using the 13/64" drill bit) through the fairing at the location marked with the transfer punch. Return the housing to it's mounting location and insert the supplied machine screws through the right-rear and center mounting holes. Reach into the fairing and place a flat washer and stop nut onto each screw. It is not necessary to tighten these nuts at this time.
9. Loosen but do not remove the center mounting nut. Position the LEFT light housing in it's mounting location. Be sure that the nub on the LEFT housing is positioned behind the label panel. Tighten both the right-rear and center mounting screws. Again, do not over-tighten these screws.
10. Locate the left-rear mounting hole on the housing. Insert the transfer punch into this mounting hole and carefully mark the left-rear mounting hole drilling area. Reach into the fairing and move any and all wires that might be damaged by the drilling process.

11. Remove the housing and carefully drill (using the 13/64" drill bit) through the fairing at the location marked with the transfer punch. Return the housing to it's mounting location and insert the supplied machine screw through the left-rear mounting hole. Reach into the fairing and place a flat washer and stop nut onto the screw. All three of the mounting screws may now be tightened.

WARNING! The fairing material can easily be damaged by excessive stress exerted upon the fiberglass fairing material. Tightening the nuts used in mounting these fairing light housings beyond an appropriate level will crack or fracture the fairing! DO NOT OVER-TIGHTEN!

Drilling The Cable Access Holes...

1. With both housings mounted, locate the holes that are used for mounting the lamps onto the RIGHT housing. These holes are 5.75" apart. Measure 1.5" from the rear hole towards the front. Use the transfer punch to mark this area.
2. Reach into the fairing and move any and all wires that might be damaged by the drilling process. Using the 3/8" drill bit, carefully drill through the fairing at the location marked with the transfer punch.
3. Repeat this procedure for the LEFT housing.

