

# WHELEN<sup>®</sup>

ENGINEERING COMPANY INC.

Route 145, Winthrop Road,  
Chester, Connecticut 06412

Phone: (860) 526-9504

Fax: (860) 526-4078

Internet: [www.whelen.com](http://www.whelen.com)

Sales e-mail: [autosale@whelen.com](mailto:autosale@whelen.com)

Canadian Sales e-mail: [autocan@whelen.com](mailto:autocan@whelen.com)

Customer Service e-mail: [custserv@whelen.com](mailto:custserv@whelen.com)

## Installation Guide 64-series Brushless Rotator (for ATI, KD & Grote Headlight Assemblies)

### Installation Procedure...

1. Locate and remove the screws that secure the existing headlight bezel cover to the vehicle. Remove this bezel, then unplug and remove the headlight.
2. Unhook the retaining spring (not used) and remove the existing light housing from the vehicle.
3. In the area indicated in the illustration, drill a hole through the main housing and install an appropriately sized grommet. This hole should be large enough to allow the wire harness to pass through.
4. Thread the wire harness through the hole drilled in step 3 so it is ready to plug into the light.
5. Install the new housing as shown using 2, phillips-head machine screws (included).
6. Plug the light into the harness.
7. Install the bezel cover over the lens and secure to the cast housing with the cover retaining screws.

The outer surfaces of this product may be cleaned with mild soap and water. Use of any other chemicals may void product warranty. Do not use a pressure washer.

