

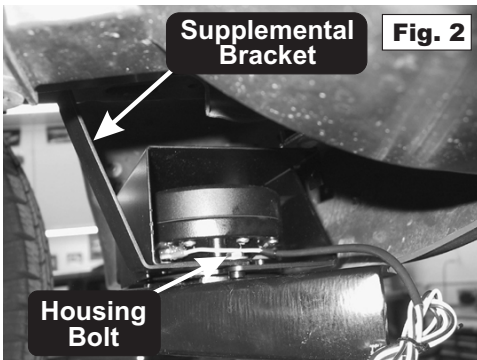
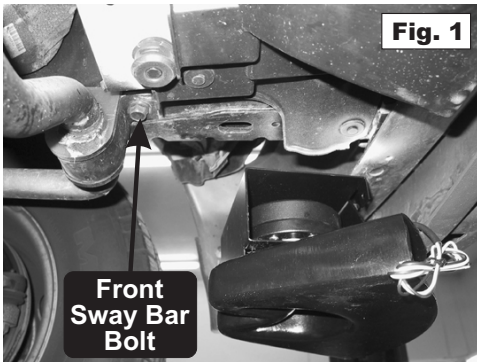
WHELEN[®]

ENGINEERING COMPANY INC.

51 Winthrop Road,
Chester, Connecticut 06412-0684
Phone: (860) 526-9504
Fax: (860) 526-4078
Internet: www.whelen.com
Sales e-mail: autosale@whelen.com
Canadian Sales e-mail: autocan@whelen.com
Customer Service e-mail: custserv@whelen.com

Factory Service Bulletin: Ford E-Series UnderPro™

FACTORY SERVICE BULLETIN



This service bulletin will outline the procedure required to install a supplemental support bracket.

1. Locate the front sway bar bushing and remove the front bolt (Fig. 1).
2. There are two housing bolts (1/4-20 x 3/8") used to secure the UnderPro™ siren cover to the UnderPro mounting bracket. Locate, remove and discard the inner housing bolt (closest to the centerline of the vehicle). Loosen the remaining, outer bolt.
3. Slide the lower section of the supplemental bracket between the siren cover and the mounting bracket (Fig. 2). Replace the discarded bolt with the bolt provided with this kit (1/4-20 x 5/8"). Install this bolt and associated hardware but do not tighten yet.
4. Position the upper section of the supplemental bracket below the sway bar bushing and reinstall the bushing bolt through this bracket (Fig.3). Tighten this bolt using manufacturer's recommended torque specifications.
5. Tighten any remaining hardware firmly.

