

# WHELEN<sup>®</sup>

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## Installation Guide: Model 71410( ) Series Model(s) 7141005, 7141015 P/N:01-0771410-05, 01-0771410-15 LED Flashing Anti-Collision Light Assembly

TSO-C96a CLASS III  
 APPROVED



The conditions and tests required for TSO approval of this article are minimum performance standards. It is the responsibility of those installing this article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standards. TSO articles must have separate approval for installation in aircraft. The article may be installed only if performed under 14 CFR part 43 or the applicable airworthiness requirements.

### OPERATING INSTRUCTIONS:

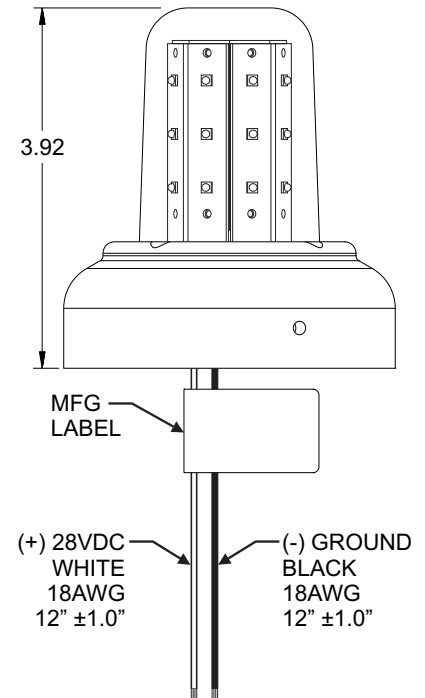
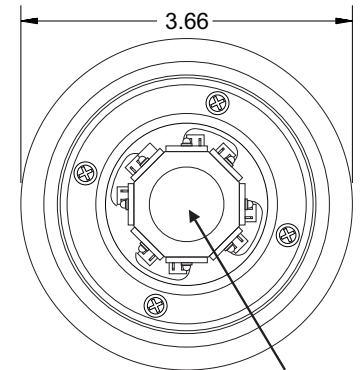
**Operational Voltage:** . . . . . 28 VDC nominal  
**Average Input Current:** . . . . . 0.32 Amps  
**Pulse Input Current:** . . . . . 1.4 Amps @ .3 Seconds

The Model 71410 series LED anti-collision light assembly meets the requirements of FAR 91.205(c)(3).

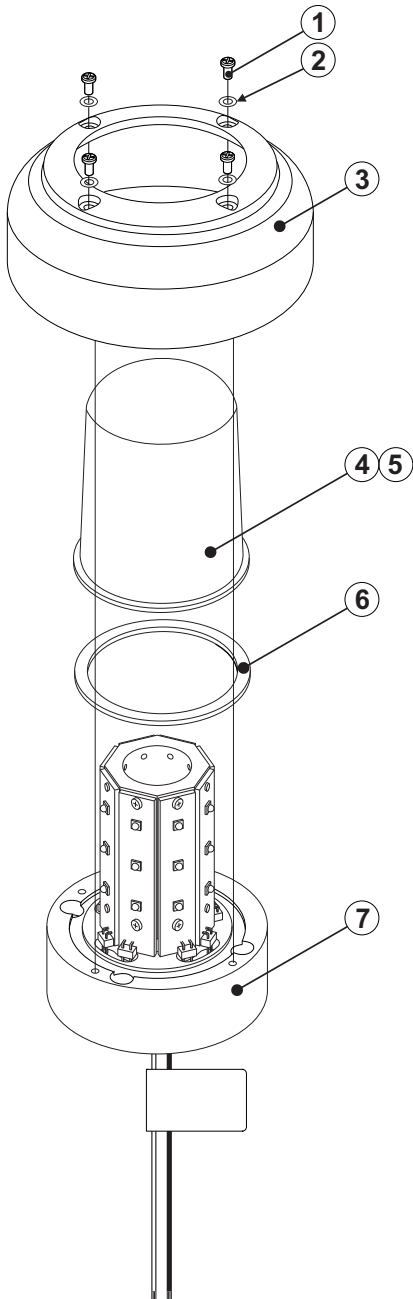
**CONTINUED AIRWORTHINESS:** The 71410 series LED anti-collision light assembly is designed with 8 vertical columns consisting of 3 white LEDs each. Should any one LED or any vertical column fail, the unit must be repaired or replaced. **NOTE:** To reduce eye strain, use an optical filter such as dark glasses or a blue covering dome during LED inspection. Inspect the lens and replace if there is excessive scratching, discoloration or cracking.

**INSTALLATION PROCEDURES:** The following information is to assist in the installation of a Whelen LED anti-collision light system.

1. The installation procedure described in the following text will be confined to a single light installation, but is identical for multiple light installations.
2. Using the "suggested mounting hole pattern" prepare the aircraft for means to secure the LED anti-collision light assembly. Remove any existing mounting adapters.
3. 28 VDC (+) and (-) ground leads equipped with an appropriate sized breaker to be supplied to the LED anti-collision light assembly system. Both leads must be connected by an approved FAA connection. Insure that the wire leads are clear of any obstructions and ty-wrap as required.
4. Install the light assembly by securing the light to the aircraft using appropriate approved hardware. Refer to page 2. CAUTION! Do not touch the LEDs with either fingers or sharp objects. This could soil and/or damage the LED and effect the optical performance of the LEDs.
5. All inverted (bottom) mounted units shall require waterproofing of the flasher base assembly to the aircraft.
6. Check all avionics systems for interference from this installation.
7. A flight check should be performed by a properly certified pilot.
8. Update aircraft records, complete Form 337 and obtain FAA field approval for installation, as necessary.



Aviation



QTY	QTY	ITEM	PART NUMBER	DESCRIPTION
	*		01-0771410-05	MODEL 7141005 (28V) UPPER
*			01-0771410-15	MODEL 7141015 (28V) LOWER
4	4	1	14-0050505-14	SCREW, 4-40 X 5/16 PPHMS MS51957-14
4	4	2	16-0050506135	WASHER, #4 LOCK-SPRING MS35338-135
1	1	3	07-571361-100	ADAPTER, MOUNTING, 3 3/4"
1	-	4	68-4971082A31	LENS, CLEAR LED ANTI-COLLISION HARDCOAT W/DRAIN
-	1	5	68-4971082A30	LENS, CLEAR LED ANTI-COLLISION HARDCOAT
1	1	6	38-0250885-00	GASKET, LENS
1	1	7	01-0271852-00	ASSY, 28V WHITE LED ANTI COLLISION LIGHT

