

# WHELEN<sup>®</sup>

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## Installation Guide: 71379( )-series Models 71379L0, R0 P/N: 01-0271379-L0, -R0 LED Forward Position Light Assembly

TSO-C30c  
 TYPES I, II  
 APPROVED



The conditions and tests required for TSO approval of this article are minimum performance standards. It is the responsibility of those installing this article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standards. TSO articles must have separate approval for installation in aircraft. The article may be installed only if performed under 14 CFR part 43 or the applicable airworthiness requirements.

### OPERATING INSTRUCTIONS:

**Nominal Operational Voltage:**.....28 VDC  
**(28 Volt Operation from 24-32 VDC)**

**Input Current:**.....0.25 Amps

**EQUIPMENT LIMITATIONS:** An approved forward position lighting system consists of two lights, one located on each wingtip. The baseplate must be mounted parallel to the vertical and horizontal centerlines of the aircraft to project the patterns properly.

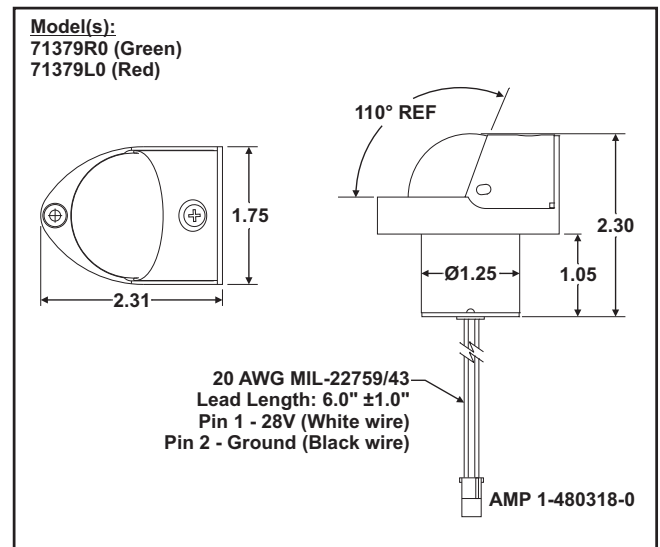
Certain types of installations may require additional testing.

**CONTINUED AIRWORTHINESS:** The 71379 series LED wingtip position light assembly is designed with 3 Green or 4 Red LED's. Should any one LED fail, the unit must be repaired or replaced. **Note:** To reduce eye strain use an optical filter such as dark glasses or a blue covering dome during LED inspection. Inspect the lens. Replace if there is excessive scratching, discoloration or cracking.

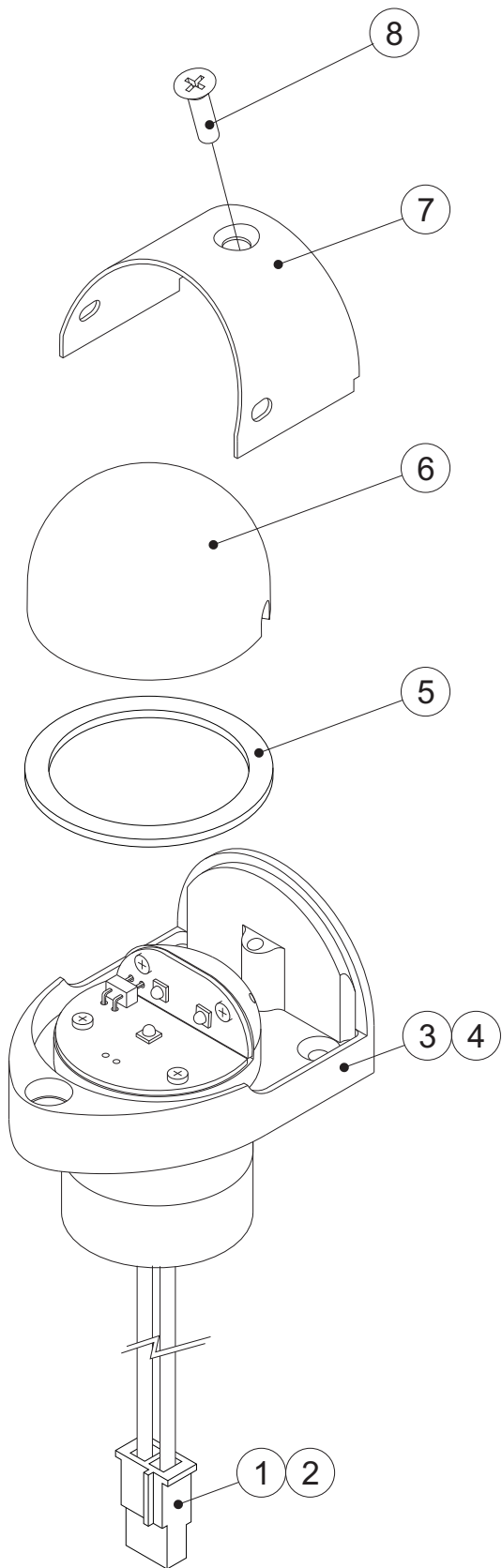
**INSTALLATION PROCEDURES:** The following information is to assist in the installation of a Whelen LED Forward Position Light System.

1. Choose the appropriate 71379( ) light assembly.
2. Using the mounting detail information provided, prepare the aircraft for means to secure the LED light assembly.
3. Connect the position light inputs according to the chart shown. Connect the power lead to an appropriate sized breaker. Connections to be in accordance with FAA approved methods.
4. Remove the lens retainer and lens from the assembly CAUTION! Do not touch the LED with either fingers or sharp objects. This could soil and/or damage the LED and effect the optical performance of the assembly.

5. Using appropriate hardware, install light assembly and insure that all leads are clear of any obstructions and secured as required. Secure light assembly using vibration resistant threaded fasteners.
6. Reinstall the lens so that the two notches are positioned under the shroud, with each notch equidistant to the centerline. Confirm proper gasket fit.
7. Install lens retainer. Re-insert #6 flat head screw and tighten firmly.
8. When necessary, waterproof the light base to aircraft. Apply single part silicone (RTV) or equivalent around any open area where water could get in.
9. Check all avionics systems for interference from the installation.
10. A flight check should be performed by a properly certified pilot.
11. Update aircraft records, complete Form 337 and obtain FAA field approval for installation, if necessary.



Aviation



QTY	QTY	ITEM	PART NUMBER	DESCRIPTION
*	*		01-0271379-R0	Assy, Forward Position Light, 28V, Black Anodized, Green
*			01-0271379-L0	Assy, Forward Position Light, 28V, Black Anodized, Red
1	1	1	39-0402023-04	Housing, 2-Position Socket
2	2	2	39-0501326-04	Socket (not shown)
-	1	3	01-0271850-51	Assy, Light Head, 28V, Black Anodized, Green
1	-	4	01-0271850-52	Assy, Light Head, 28V, Black Anodized, Red
1	1	5	38-0231440-00	Gasket, Lens
1	1	6	68-3950902A30	Lens, Hardcoat
1	1	7	19-171596-200	Retainer, Lens, Black Anodized
1	1	8	14-0050508B31	Screw, 6-32 x 5/8 PFHMS (MS51959-31B)

### Mounting Hole Pattern

