Retro-Fit Procedure:

Note: Remove endcaps, lenses and lens dividers before proceeding with this retro-fit.

Lens Divider Gaskets (Fig. 1)

1. Remove the existing gaskets from the lens dividers.
2. Position new divider gasket loosely onto lens divider.
3. Align Groove “A” on the new gasket with Tongue “A” on the lens divider and press the new gasket into the lens divider as shown in the illustration below.
4. Now using the remaining Grooves (B through D) and Tongues (B through D), repeat the procedure shown in step 3. Again, press the new gasket into the lens divider as shown in the illustration below.
5. Using both hands, press the gasket into the lens divider. Repeat complete procedure for the opposite side of the lens divider, as well as the remaining lens dividers.

Extrusion Plug (Fig. 2)

1. Apply silicone (user supplied) to the carriage bolt opening in the extrusion. Insert the Extrusion Plug into the extrusion as shown.

Re-Assembly

1. Return each lens and lens divider to their original position.
2. When remounting the endcaps onto the extrusion, some force will be needed to compress the lenses into their dividers. This is normal, as the new gaskets are designed to be slightly wider than the previous gaskets so as to keep moisture out of the extrusion.

Retro-Fit Kit Parts List (Kit PN#01-0416285-00C)

<table>
<thead>
<tr>
<th>QTY</th>
<th>DESCRIPTION</th>
<th>PART NUMBER</th>
</tr>
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<tbody>
<tr>
<td>16</td>
<td>DIVIDER GASKETS</td>
<td>38-0140488-00C</td>
</tr>
<tr>
<td>2</td>
<td>EXTRUSION PLUGS</td>
<td>38-0221868-00C</td>
</tr>
</tbody>
</table>

Fig. 1

TONGUE "A"
TONGUE "B"
TONGUE "C"
TONGUE "D"
GROOVE "A"
GROOVE "B"
GROOVE "C"
GROOVE "D"

Fig. 2

EXTRUSION PLUG
SILICONE THIS OPENING COMPLETELY