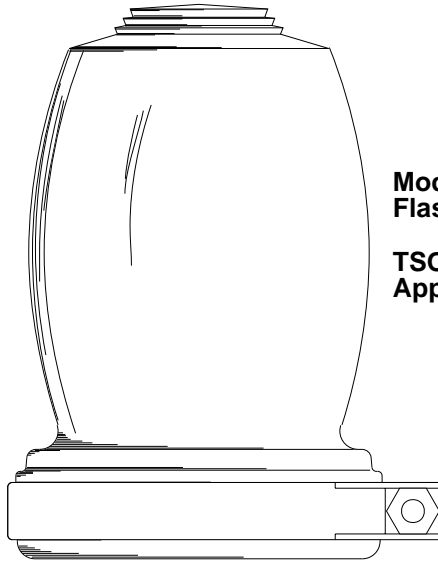


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## Installation Guide Model 70509 Flasher



**Model 70509  
Flasher**

**TSO-C96A  
Approved**

### INSTALLATION PROCEDURES

The following information is to assist you in installing a Whelen flashing anti-collision light system.

1. Choose an appropriate Model 70509 flashing anti-collision light assembly (14V or 28V) which is applicable to your aircraft.
2. The installation procedure described in the following text will be confined to a single light installation, but is identical for multiple light installation if required.
3. Remove old anti-collision light and flasher assembly. Locate and save existing applicable +14VDC or +28VDC lead and (-) ground lead. Clean and prep lead ends as required.
4. Connect existing +14VDC or +28 VDC lead to the (red or white) lead on the light assembly and connect existing (-) ground lead to the (black) lead on the light assembly. Both leads must be connected by an approved aircraft connection.
5. Breaker Requirements  
14VDC System - Make sure existing system is equipped with a maximum 5 amp breaker for one light and a maximum 10 amp breaker for a two light system.  
28VDC System - Make sure existing system is equipped with a maximum 2.5 amp breaker for one light and a maximum 5 amp breaker for a two light system.
6. Install light assembly and insure that all leads are clear of any obstructions. Secure light assembly, use lock washers and/or thread locker on all threaded fasteners.
7. Check all avionics systems for interference from this installation.
8. When necessary, waterproof the flasher base assembly to aircraft. Apply single part silicone (RTV) or equivalent around any open area where water could get in.
9. Update aircraft records and complete Form 337.
10. Obtain FAA field approval for installation.

### EQUIPMENT LIMITATIONS

The Model 70509 Flasher meets the requirements of FAR 23.1401 and 25.1401. "If certification for night operations is requested, the airplane must have an anti-collision light system that consists of one or more approved anti-collision lights located so that their light will not impair the flight crew members vision or detract from the conspicuity of the position lights."

### OPERATING INSTRUCTIONS

**14V** INPUT VOLTAGE 14V

**UNIT** INPUT CURRENT(LAMP ON) 2.7 AMPS  
INPUT CURRENT(AVERAGE) 1.3 AMPS

**28V** INPUT VOLTAGE 28V

**UNIT** INPUT CURRENT(LAMP ON) 1.3 AMPS  
INPUT CURRENT(AVERAGE) .65 AMPS

**FLASH RATE** 50 ±5 FPM

**LAMP** 35W HALOGEN

**DUTY CYCLE** 50%

## MODEL 70509 REPLACEMENT PARTS

ITEM	DESCRIPTION	PART NUMBER
1	14V FLASHER ASSY. (RED)	01-0770509-00
2	14V FLASHER ASSY. (WHITE)	01-0770509-01
3	14V FLASHER ASSY. (RED / WHITE)	01-0770509-02
4	28V FLASHER ASSY. (RED)	01-0770509-03
5	28V FLASHER ASSY. (WHITE)	01-0770509-04
6	28V FLASHER ASSY. (RED / WHITE)	01-0770509-05
7	LENS ASSY. (RED)	68-2170504-50
8	LENS ASSY. (WHITE)	68-2170504-30
9	LENS ASSY. (RED/WHITE)	68-2170504-60
10	14V FLASHER ASSY. (RED) W/HOLE	01-0770509-10
11	14V FLASHER ASSY. (WHITE) W/HOLE	01-0770509-11
12	14V FLASHER ASSY. (RED / WHITE) W/HOLE	01-0770509-12
13	28V FLASHER ASSY. (RED) W/HOLE	01-0770509-13
14	28V FLASHER ASSY. (WHITE) W/HOLE	01-0770509-14
15	28V FLASHER ASSY. (RED / WHITE) W/HOLE	01-0770509-15
16	LENS ASSY. (RED) W/HOLE	68-2170504-58
17	LENS ASSY. (WHITE) W/HOLE	68-2170504-38
18	LENS ASSY. (RED/WHITE) W/HOLE	68-2170504-68
19	CLAMP RING $\phi$ 250	19-262353-000
20	#6-32 X 1/2 PHILLIPS PHMS	14-0050503-30
21	GASKET	38-0230840-00
22	LAMP ASSY. 14V	02-0350433-00
23	FLASHER BASE ASSY. 14V	02-0250627-00
24	FLASHER BASE ASSY. 28V	02-0250627-01
25	LAMP ASSY. 28V	02-0350433-01
26	#6-32 X 5/16 S.S. HEX NUT	13-0050513-64

