Warnings to Installers
Whelen’s emergency vehicle warning devices must be properly mounted and wired in order to be effective and safe. Read and follow all of Whelen’s written instructions when installing or using this device. Emergency vehicles are often operated under high speed stressful conditions which must be accounted for when installing all emergency warning devices. Controls should be placed within convenient reach of the operator so that they can operate the system without taking their eyes off the roadway. Emergency warning devices may require high electrical voltages and/or currents. Properly Protect and use caution around live electrical connections. Grounding or shorting of electrical connections can cause high current arcing, which can cause personal injury and/or vehicle damage, including fire. Many electronic devices used in emergency vehicles can create or be affected by electromagnetic interference. Therefore, after installation of any electronic device it is necessary to test all electronic equipment simultaneously to insure that they operate free of interference from other components within the vehicle. Never power emergency warning equipment from the same circuit or share the same grounding circuit with radio communication equipment. All devices should be mounted in accordance with the manufacturer’s instructions and securely fastened to vehicle elements of sufficient strength to withstand the forces applied to the device. Driver and/or passenger air bags (SRS) will affect the way equipment should be mounted. This device should be mounted by permanent installation and within the zones specified by the vehicle manufacturer, if any. Any device mounted in the deployment area of an air bag will damage or reduce the effectiveness of the air bag and may damage or dislodge the device. Installer must be sure that this device, its mounting hardware and electrical supply wiring does not interfere with the air bag or the SRS wiring or sensors. Mounting the unit inside the vehicle by a method other than permanent installation is not recommended as unit may become dislodged during swerving; sudden braking or collision. Failure to follow instructions can result in personal injury. Whelen assumes no liability for any loss resulting from the use of this warning device. PROPER INSTALLATION COMBINED WITH OPERATOR TRAINING IN THE PROPER USE OF EMERGENCY WARNING DEVICES IS ESSENTIAL TO INSURE THE SAFETY OF EMERGENCY PERSONNEL AND THE PUBLIC.

Warnings to Users
Whelen’s emergency vehicle warning devices are intended to alert other operators and pedestrians to the presence and operation of emergency vehicles and personnel. However, the use of this or any other Whelen emergency warning device does not guarantee that you will have the right-of-way or that other drivers and pedestrians will properly heed an emergency warning signal. Never assume you have the right-of-way. It is your responsibility to proceed safely before entering an intersection, driving against traffic, responding at a high rate of speed, or walking on or around traffic lanes. Emergency vehicle warning devices should be tested on a daily basis to ensure that they operate properly. When in actual use, the operator must ensure that both visual and audible warnings are not blocked by vehicle components (i.e.: open trunks or compartment doors), people, vehicles, or other obstructions. It is the user’s responsibility to understand and obey all laws regarding emergency warning devices. The user should be familiar with all applicable laws and regulations prior to the use of any emergency vehicle warning device. Whelen’s audible warning devices are designed to project sound in a forward direction away from the vehicle occupants. However, because sustained periodic exposure to loud sounds can cause hearing loss, all audible warning devices should be installed and operated in accordance with the standards established by the National Fire Protection Association.

Safety First
This document provides all the necessary information to allow your Whelen product to be properly and safely installed. Before beginning the installation and/or operation of your new product, the installation technician and operator must read this manual completely. Important information is contained herein that could prevent serious injury or damage.

WARNING: This product can expose you to chemicals including Methylene Chloride which is known to the State of California to cause cancer, and Bisphenol A, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

- Proper installation of this product requires the installer to have a good understanding of automotive electronics, systems and procedures.
- Whelen Engineering requires the use of the waterproof butt splices and/or connectors if that connector could be exposed to moisture.
- Any holes, either created or utilized by this product, should be made both air- and watertight using a sealant recommended by your vehicle manufacturer.
- Failure to use specified installation parts and/or hardware will void the product warranty.
- If mounting this product requires drilling holes, the installer MUST be sure that no vehicle components or other vital parts could be damaged by the drilling process. Check both sides of the mounting surface before drilling begins. Also de-burr the holes and remove any metal shards or remnants. Install grommets into all wire passage holes.
- If this manual states that this product may be mounted with suction cups, magnets, tape or Velcro®, clean the mounting surface with a 50/50 mix of isopropyl alcohol and water and dry thoroughly.
- Do not install this product or route any wires in the deployment area of your air bag. Equipment mounted or located in the air bag deployment area will damage or reduce the effectiveness of the air bag, or become a projectile that could cause serious personal injury or death. Refer to your vehicle owner’s manual for the air bag deployment area. The User/Installer assumes full responsibility to determine proper mounting location, based on providing ultimate safety to all passengers inside the vehicle.
- For this product to operate at optimum efficiency, a good electrical connection to chassis ground must be made. The recommended procedure requires the product ground wire to be connected directly to the NEGATIVE (-) battery post (this does not include products that use cigar power cords).
- If this product uses a remote device for activation or control, make sure that this device is located in an area that allows both the vehicle and the device to be operated safely in any driving condition.
- Do not attempt to activate or control this device in a hazardous driving situation.
- This product contains either strobe light(s), halogen light(s), high-intensity LEDs or a combination of these lights. Do not stare directly into these lights. Momentary blindness and/or eye damage could result.
- Use only soap and water to clean the outer lens. Use of other chemicals could result in premature lens cracking (crazing) and discoloration. Lenses in this condition have significantly reduced effectiveness and should be replaced immediately. Inspect and operate this product regularly to confirm its proper operation and mounting condition. Do not use a pressure washer to clean this product.
- It is recommended that these instructions be stored in a safe place and referred to when performing maintenance and/or reinstallation of this product.
- FAILURE TO FOLLOW THESE SAFETY PRECAUTIONS AND INSTRUCTIONS COULD RESULT IN DAMAGE TO THE PRODUCT OR VEHICLE AND/OR SERIOUS INJURY TO YOU AND YOUR PASSENGERS!
IMPORTANT! The lightbar should be located a minimum of 16" from any radio antennas!

**Permanent Mounting:**

1. Locate the mounting foot and locking plate included with your lightbar. If not already present, install the locking plate onto the mounting foot. When properly positioned, this plate is centered from side to side on the mounting foot.

2. Flip the lightbar upside-down to expose the bottom of the extrusion and place the mounting foot onto the extrusion.

3. Rotate the mounting foot 90° in a counter-clockwise direction. Make sure that the edges of the mounting foot swing into position under the extrusion mounting lip.

4. Repeat this procedure for the remaining mounting foot and return the lightbar to its right side-up position.

5. Position the lightbar onto the vehicle roof in the desired mounting location. One often selected location is directly above the B-pillars. This area is the strongest part of the roof. Refer to your lightbar manual for cable exit location, to be sure that the lightbar is facing the proper direction.

6. Adjust the two mounting feet outwards so that they are as close to the edge of the roof as possible. Make sure that both mounting feet are in full contact with the roof. Be sure that there is no less than 1/2" clearance between the roof and the lightbar at their closest point. When the mounting feet are in their proper position, lightly tighten the locking plate allen head set screws.

7. Turn the lightbar upside down and firmly tighten all of the set screws from step 6 (2 or 4 per side).

8. On the adjustable foot, use the hole in the pad as a guide to drill the two holes into the mounting foot at the locations shown.

**Strap Mounting:**

1. Locate the mounting foot, anchor plate and locking plate included with your lightbar. If not already present, install the locking plate onto the mounting foot. When properly positioned, this plate is centered from side-to-side on the mounting foot.

2. Flip the lightbar upside-down to expose the bottom of the extrusion and place the mounting foot onto the extrusion.

3. Rotate the mounting foot 90° in a counter-clockwise direction. Make sure that the edges of the mounting foot swing into position under the extrusion mounting lip. Install an anchor plate onto the extrusion in the same manner.

4. Repeat this procedure for the remaining mounting foot and anchor plate and return the lightbar to its right side-up position.

5. Position the lightbar onto the vehicle roof in the desired mounting location. One often selected location is directly above the B-pillars. This area is the strongest part of the roof. Refer to your lightbar manual for cable exit location, to be sure that the lightbar is facing the proper direction.

6. Adjust the two mounting feet outwards so that they are as close to the edge of the roof as possible. Both mounting feet must be in full contact with the roof. Be sure that there is no less than 1/2" clearance between the roof and lightbar at their closest point. When the mounting feet are in their proper position, lightly tighten the locking plate allen head set screws.

7. Return the lightbar to an upside-down position. Slide each anchor plate outwards until it is fully engaged with its corresponding mounting foot. With the mounting feet and anchor plates in their proper positions firmly tighten all of the set screws (2 or 4 per side). Flip the lightbar right side-up and return it to its mounting position.

8. Open both drivers side doors. In the area directly below the mounting foot, pull the weatherstrip away from the vehicle so the area where the mounting strap will be secured is exposed. Repeat for the other side.

9. Insert the mounting strap through the mounting foot. Be sure that the strap fits flush against the area where it will be secured onto the vehicle. Insert the tension bolt through the mounting strap and anchor plate, into the tinnerman nut. Tighten slightly with a long-shafted, Phillips screwdriver. Repeat procedure for passenger side.

10. If your mounting strap has mounting holes in the end of the strap, use these holes as a template to drill appropriately sized pilot holes through the strap and into the vehicle. Repeat for passenger side of the vehicle.

11. Firmly tighten the tension bolts to secure the lightbar to the vehicle.
NOTE: Model MKAJ is an adjustable mounting foot. On this model you may loosen the screws on the rear of the foot and adjust the angle of the lightbar. To be used if the angle of the roof is not level with the road.

IMPORTANT: To adjust the leveling screws you must use a torque wrench set at 35 to 40 in./lbs.

NOTE: The mounting straps are made to fit the contours of individual vehicles. The strap shown here is for example only. The strap for your vehicle may look different. If your lightbar has a 5" mounting foot, it will assemble differently than the standard mounting foot. It also uses an extension to compensate for the extra height. Follow these illustrations for assembly. Mounting to the lightbar is the same.

5" Mounting Foot

NOTE: Unless otherwise specified, the lightbar mounting feet must be sitting as close to the edge of the roof as possible. Mounting feet must also be in full contact with the roof and not be hanging off the edge.

IMPORTANT: For strap mounted bars, be sure you have the right sized lightbar for your vehicle. The lightbar should be about the same width as the vehicle roof. If the lightbar is too large or small it will not mount properly to the vehicle and may shift or come loose during driving.

Temporary Mounting (Magnetic, Suction Cup, etc.)

With the magnetic or magnetic/suction cup mounting options you will be able to mount your strobe so that you can remove it if necessary and avoid drilling.

Installation: Magnetic/suction

Thoroughly clean the proposed mounting surface prior to mounting. For suction cup mounting, wipe the suction cup clean, place the beacon onto its mounting surface and apply gentle pressure to ensure a good seal has been achieved. The Magnetic/Suction Cups mount the same way as standard suction cups but are best suited to a flat, steel surface.

Installation: Magnetic

Place beacon onto mounting surface and plug into vehicle cigar lighter.
**Wiring:**
Models featuring a cigar plug adaptor are simply plugged into your vehicle's cigar lighter for a power connection. For models with an 11-conductor cable, the wire function chart below provides necessary wiring and fusing information.

**WARNING!** All customer supplied wires that connect to the positive terminal of the battery must be sized to supply at least 125% of the maximum operating current and **FUSED** at the battery to carry that load. **DO NOT USE CIRCUIT BREAKERS WITH THIS PRODUCT!**

### 11-Conductor Control Cable:

<table>
<thead>
<tr>
<th>WIRE</th>
<th>To</th>
<th>FUNCTION</th>
<th>Fuse Wire @</th>
</tr>
</thead>
<tbody>
<tr>
<td>RED</td>
<td>+12VDC</td>
<td>9M412 Power Supply</td>
<td>10 Amps</td>
</tr>
<tr>
<td>GREY</td>
<td>+12VDC</td>
<td>Activates Front Corner Strobes</td>
<td>1 Amp</td>
</tr>
<tr>
<td>WHITE-BLUE</td>
<td>+12VDC</td>
<td>Activates Rear Corner Strobes</td>
<td>1 Amp</td>
</tr>
<tr>
<td>WHITE</td>
<td>+12VDC</td>
<td>Powers Driver's Alley Light</td>
<td>5 Amps</td>
</tr>
<tr>
<td>YELLOW</td>
<td>+12VDC</td>
<td>Powers Passenger's Alley Light</td>
<td>5 Amps</td>
</tr>
<tr>
<td>WHITE-BLACK</td>
<td>+12VDC</td>
<td>Powers Take-Down Lights</td>
<td>10 Amps</td>
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<tr>
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<td>Powers Inboard Strobes</td>
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<td>VIOLET</td>
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<tr>
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<tr>
<td>BLACK-WHITE</td>
<td>Ground</td>
<td>Accessories</td>
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<tr>
<td>BLACK-YELLOW</td>
<td>Ground</td>
<td>CS225 Power Supply</td>
<td>N/A</td>
</tr>
</tbody>
</table>

**Routing your Lightbar Cable:**

1. To protect the headliner from damage caused by drilling the cable access hole, allow a 5” to 7” distance between roof and headliner by lowering the headliner before drilling.

2. Using a 1” hole saw, drill the cable access hole.

**WARNING!** There may be a roof support member that spans the distance between the driver's and passenger's side. **DO NOT DRILL THROUGH THIS MEMBER!** Adjust the location until the hole can be drilled without contacting this support.

3. Using a round file, smooth and de-burr the edges of the hole. Insert a 1” grommet (user supplied) into the cable access hole.

4. Insert the cable(s) through the cable access hole into the vehicle. Use RTV silicone to weatherproof the access hole after the cable is pulled completely into the vehicle.

5. Route the cable(s) one at a time to their respective destinations (power cable to vehicle battery; control cable to customer switch panel). It is left to the installation technician's discretion to select a path for these cables that will both protect the cables from possible damage and not interfere with the operation of any other vehicle components or equipment. Refer to the instructions included with your switches for switch wiring information.
**Internal Fuses:**
Your lightbar has reverse polarity protection. If the lightbar will not turn on, inspect the internal fuse. If blown, disassemble the lightbar and replace with one of an identical rating (see diagram at right).

**Maintenance:**
If you need to add or replace lightheads or filler panels or service your lightbar, the diagrams below will show you how to gain access to the lightbar.

**WARNING!** The strobe light power supply is a high voltage device. Do not remove the strobe tubes or dismantle the strobe lightheads in the system while the unit is in operation. Wait 10 minutes after turning off power before starting work on the system.

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**Before working on your strobe lights, disconnect the lightbar from power and remove the endcap.**

**WARNING:** The strobe light power supply is a high voltage device. Do not remove the strobe tubes or dismantle the strobe lightheads in the system while the unit is in operation. Wait 10 minutes after turning off power before starting work on the system.

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Your lightbar has reverse polarity protection. If the lightbar will not turn on, inspect the internal fuse. If blown, disassemble the lightbar and replace with one of an identical rating (see diagram at right).

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**Mounting Lightheads to Extrusion**
Lighthead mounting holes snap into the raised bosses on the lighthead bracket.

**Installing a Corner Strobe**
CENTER OF LIGHTBAR
POWER SUPPLY

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**Endcap, Gasket, Lens & Spacer Installation**
Remove the 4 screws (A) that hold the endcap (B) on and pull the endcap and gasket (C) off. Slide lenses (D) out of the lightbar, to gain access to the extrusion. When reinstalling the lenses and spacers, install the cord seal (NFPA). When reinstalling the endcap, place the endcap gasket into its position on the endcap and line up all the tabs and holes. Spacers (not shown) mount the same as lenses.

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**Seat Cord Installation / NFPA Only:**
1. Cut the seal cord approx. 1-1/2" longer than the extrusion on each side.
2. Rub silicone over the cord seal leaving 3 to 4 inches on one end dry.
3. Beginning with 1 corner lens, start the lens into the bottom lens track. Place the cord seal onto the groove in the top of the lens. Leave 1 to 2 inches free.
4. Hold onto the left end of the seal hanging out and slide the corner lens into position.
5. From the opposite end of the lightbar, pull the seal cord tight and install the remaining lenses and divider.
6. Inspect seal cord for any areas that have wrinkled. Especially in the areas around the dividers.
7. Push the lenses together tight and trim excess seal cord at each end.

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**NOTE:** Lens dividers must be installed as each lens is put into position.

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**Halogen Lighthead snaps into extrusion**
Align the lighthead reflector with the 4 bosses in the endcap. Press the reflector into place.