1. **Preparation - Extrusion**
   Using the tool provided, deburr the extrusion at the 4 locations where the upper lens rail engages the extrusion. **DO NOT COUNTERSINK**

2. **Preparation - Lens**
   Apply a coating of P-80 lubricant (provided) the entire length of the black seal along the top of the lens. Be sure to coat the lens wherever it engages the extrusion.

3. **Preparation - Lens**
   Apply a coating of P-80 lubricant (provided) where the outside of the lens contacts the inside of the endcap.

4. **Preparation - Endcap**
   Apply a coating of P-80 lubricant (provided) along the inside of the endcap where it contacts the lens.

**Assembly Note**
- When installing the endcap, be sure to slide the endcap evenly onto the lens/extrusion assembly.